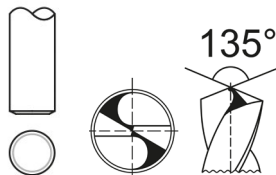




METAL DRILLING
HSS GROUND
 FLUTE GROUND JOBBER DRILLS
 HARD METALS & GENERAL
 PURPOSE



**EXCELLENT
 PERFORMANCE & OUTPUT**



USE FOR

Cutting a wide range of materials including stainless steel, cast iron, sheet metal, non-ferrous metal, steel, wood & plastics

Straight shank and hex shank option

FEATURES

- 135° split point for self centering
- Precision flute ground for fast drilling & very good chip removal
- Great heat & wear resistance
- DIN338 standard

**APPLICATIONS - HARD METALS & GENERAL
 PURPOSE**



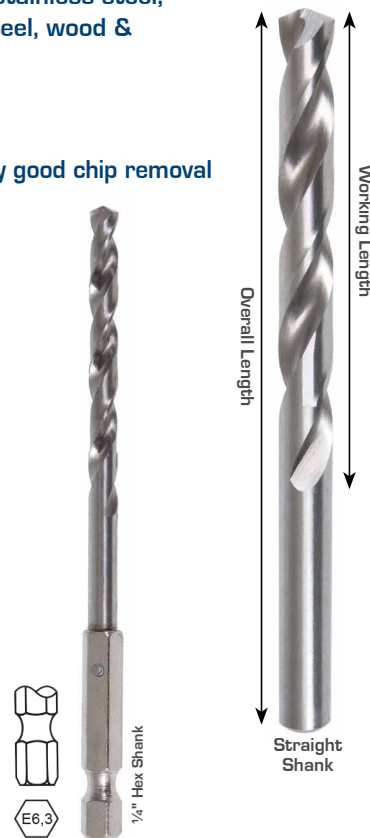
| | TUBES - 10's or 5's | WALLETTED - 2's or 1's |
|---------|---------------------|------------------------|
| 1.0 mm | 1.0-DP-HSS-G-T10 | 1.0-DP-HSS-G-W2 |
| 1.5 mm | | 1.5-DP-HSS-G-W2 |
| 2.0 mm | 2.0-DP-HSS-G-T10 | 2.0-DP-HSS-G-W2 |
| 2.5 mm | | 2.5-DP-HSS-G-W2 |
| 3.0 mm | 3.0-DP-HSS-G-T10 | 3.0-DP-HSS-G-W2 |
| 3.5 mm | 3.5-DP-HSS-G-T10 | 3.5-DP-HSS-G-W2 |
| 4.0 mm | 4.0-DP-HSS-G-T10 | 4.0-DP-HSS-G-W2 |
| 4.5 mm | 4.5-DP-HSS-G-T10 | 4.5-DP-HSS-G-W1 |
| 5.0 mm | 5.0-DP-HSS-G-T10 | 5.0-DP-HSS-G-W1 |
| 5.5 mm | 5.5-DP-HSS-G-T10 | 5.5-DP-HSS-G-W1 |
| 6.0 mm | 6.0-DP-HSS-G-T10 | 6.0-DP-HSS-G-W1 |
| 6.5 mm | 6.5-DP-HSS-G-T10 | 6.5-DP-HSS-G-W1 |
| 7.0 mm | 7.0-DP-HSS-G-T10 | 7.0-DP-HSS-G-W1 |
| 7.5 mm | 7.5-DP-HSS-G-T10 | 7.5-DP-HSS-G-W1 |
| 8.0 mm | 8.0-DP-HSS-G-T5 | 8.0-DP-HSS-G-W1 |
| 8.5 mm | 8.5-DP-HSS-G-T5 | 8.5-DP-HSS-G-W1 |
| 9.0 mm | 9.0-DP-HSS-G-T5 | 9.0-DP-HSS-G-W1 |
| 10.0 mm | 10.0-DP-HSS-G-T5 | 10.0-DP-HSS-G-W1 |
| 11.0 mm | 11.0-DP-HSS-G-T5 | 11.0-DP-HSS-G-W1 |
| 12.0 mm | 12.0-DP-HSS-G-T5 | 12.0-DP-HSS-G-W1 |
| 13.0 mm | 13.0-DP-HSS-G-T5 | 13.0-DP-HSS-G-W1 |

SETS

| PIECES | PART NO. | CONTENTS |
|--------|-------------------|-------------------------|
| 19 | 19PC-DP-HSS-G-SET | 1.0 to 10.0 mm x 0.5 mm |
| 25 | 25PC-DP-HSS-G-SET | 1.0 to 13.0 mm x 0.5 mm |

HSS DRILL WORKING LENGTHS

| | Working Length (mm) | Overall Length (mm) |
|---------|---------------------|---------------------|
| 1.0 mm | 12 | 34 |
| 1.5 mm | 18 | 40 |
| 2.0 mm | 24 | 49 |
| 2.5 mm | 30 | 57 |
| 3.0 mm | 33 | 61 |
| 3.5 mm | 39 | 70 |
| 4.0 mm | 43 | 75 |
| 4.5 mm | 47 | 80 |
| 5.0 mm | 52 | 86 |
| 5.5 mm | 57 | 93 |
| 6.0 mm | 57 | 93 |
| 6.5 mm | 63 | 101 |
| 7.0 mm | 69 | 109 |
| 7.5 mm | 69 | 109 |
| 8.0 mm | 75 | 117 |
| 8.5 mm | 75 | 117 |
| 9.0 mm | 81 | 125 |
| 10.0 mm | 87 | 133 |
| 11.0 mm | 94 | 142 |
| 12.0 mm | 101 | 151 |
| 13.0 mm | 101 | 151 |



HEX SHANK GROUND

| HEX SHK | WALLETTED SINGLES |
|---------|---------------------|
| 2.0 mm | 2.0-DP-HSS-G-HEX-W1 |
| 3.0 mm | 3.0-DP-HSS-G-HEX-W1 |
| 4.0 mm | 4.0-DP-HSS-G-HEX-W1 |
| 5.0 mm | 5.0-DP-HSS-G-HEX-W1 |
| 6.0 mm | 6.0-DP-HSS-G-HEX-W1 |

ALTERNATIVE PRODUCTS



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