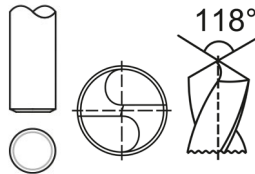




METAL DRILLING
HSS FORGED
 ROLL FORGED JOBBER DRILLS
 GENERAL PURPOSE



**EXCELLENT
 PERFORMANCE & OUTPUT**



USE FOR

Sheet metal, non-ferrous metal, wood and plastics
 Roll forged for general purpose

DIN338 Standard

FEATURES

- 118° point for fast drilling
- Steam tempered surface for corrosion resistance
- Good chip removal & strength

HSS DRILL WORKING LENGTHS

	Working Length (mm)	Overall Length (mm)
1.0 mm	12	34
1.5 mm	18	40
2.0 mm	24	49
2.5 mm	30	57
3.0 mm	33	61
3.5 mm	39	70
4.0 mm	43	75
4.5 mm	47	80
5.0 mm	52	86
5.5 mm	57	93
6.0 mm	57	93
6.5 mm	63	101
7.0 mm	69	109
7.5 mm	69	109
8.0 mm	75	117
8.5 mm	75	117
9.0 mm	81	125
10.0 mm	87	133
11.0 mm	94	142
12.0 mm	101	151
13.0 mm	101	151



APPLICATIONS - SOFTER METALS



	TUBES - 10's or 5's	WALLETTED - 2's or 1's
1.0 mm	1.0-DP-HSS-R-T10	1.0-DP-HSS-R-W2
1.5 mm	1.5-DP-HSS-R-T10	1.5-DP-HSS-R-W2
2.0 mm	2.0-DP-HSS-R-T10	2.0-DP-HSS-R-W2
2.5 mm	2.5-DP-HSS-R-T10	2.5-DP-HSS-R-W2
3.0 mm	3.0-DP-HSS-R-T10	3.0-DP-HSS-R-W2
3.5 mm	3.5-DP-HSS-R-T10	3.5-DP-HSS-R-W2
4.0 mm	4.0-DP-HSS-R-T10	4.0-DP-HSS-R-W2
4.5 mm	4.5-DP-HSS-R-T10	4.5-DP-HSS-R-W1
5.0 mm	5.0-DP-HSS-R-T10	5.0-DP-HSS-R-W1
5.5 mm	5.5-DP-HSS-R-T10	5.5-DP-HSS-R-W1
6.0 mm	6.0-DP-HSS-R-T10	6.0-DP-HSS-R-W1
6.5 mm	6.5-DP-HSS-R-T10	6.5-DP-HSS-R-W1
7.0 mm	7.0-DP-HSS-R-T10	7.0-DP-HSS-R-W1
7.5 mm	7.5-DP-HSS-R-T10	7.5-DP-HSS-R-W1
8.0 mm	8.0-DP-HSS-R-T5	8.0-DP-HSS-R-W1
8.5 mm	8.5-DP-HSS-R-T5	8.5-DP-HSS-R-W1
9.0 mm	9.0-DP-HSS-R-T5	9.0-DP-HSS-R-W1
10.0 mm	10.0-DP-HSS-R-T5	10.0-DP-HSS-R-W1
11.0 mm	11.0-DP-HSS-R-T5	11.0-DP-HSS-R-W1
12.0 mm	12.0-DP-HSS-R-T5	12.0-DP-HSS-R-W1
13.0 mm	13.0-DP-HSS-R-T5	13.0-DP-HSS-R-W1

SETS

PIECES	PART NO.	CONTENTS
19	19PC-DP-HSS-R-SET	1.0 to 10.0 mm x 0.5 mm
25	25PC-DP-HSS-R-SET	1.0 to 13.0 mm x 0.5 mm

ALTERNATIVE PRODUCTS



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