



DRY DIAMOND CORE DRILLS LIGHT / MEDIUM DUTY

MAXIMUM PERFORMANCE & OUTPUT

APPLICATIONS - BRICK / BLOCK / CONCRETE

MATERIA

CLASS A ENGINEERING BRICKS FLINT AGGREGATE COMMON CLASS B ENGINEERING BRICKS LIGHTLY REINFORCED CONCRETE HEAVILY REINFORCED CONCRETE CONCRETE HARD YORK STONE LONDON BRICK GENERAL HOUSE BRICK HANDMADE BRICKS FACING BRICKS LIGHTWEIGHT CONCRETE BLOCK ABRASIVE SAND / GRIT STONE

HIGHLY SUITED NOT SUITABLE

SUITABLE WITH RESERVATIONS

SIZES

DIMENSIONS	DUSDC
38 x 150 x R½	38DUSDC
52 x 150 x R½	52DUSDC
65 x 150 x R½	65DUSDC
78 x 150 x R½	78DUSDC
92 x 150 x R½	92DUSDC
102 x 150 x R½	102DUSDC
107 x 150 x R½	107DUSDC
117 x 150 x R½	117DUSDC
127 x 150 x R½	127DUSDC
152 x 150 x R½	152DUSDC

ALTERNATIVE PRODUCTS









BUST FREE BRILLING



BPBC-SOLIB

SUPER FAST VACUUM BRAZED

















FEATURES

Hard York stone All brick types

Lightweight concrete block / Breeze block Concrete

Lightly reinforced concrete

· Segments: 10mm Turbo shark/Kantore technology

- · Segments: Laser welded bonding
- · Increased number of segments
- · Barrel: Recessed anti snag / No segment loss
- · Barrel: Spiral fluted with dust removal slots
- · Maximum performance & output



- · Body 1mm thinner than cutting edge
- One narrowed segment
- · Gives side clearance & stops 'snagging'.

DRY DIAMOND CORE **DRILL SPEED RECOMMENDATIONS**

38 mm	1,760 RPM
52 mm	1,280 RPM
65 mm	1.030 RPM
78 mm	860 RPM
92 mm	800 RPM
102 mm	750 RPM
107 mm	625 RPM
117 mm	570 RPM
127 mm	520 RPM
152 mm	440 RPM

PUSDE CORE KIT DUSDC-KITS5

- 5 piece kit in plastic carry case
- · Cores: 38, 52, 65, 117 & 127 mm
- · Adaptors: SDS Plus & Hex
- Extension
- & guide rod 350 mm pilot drill
- · Drift key



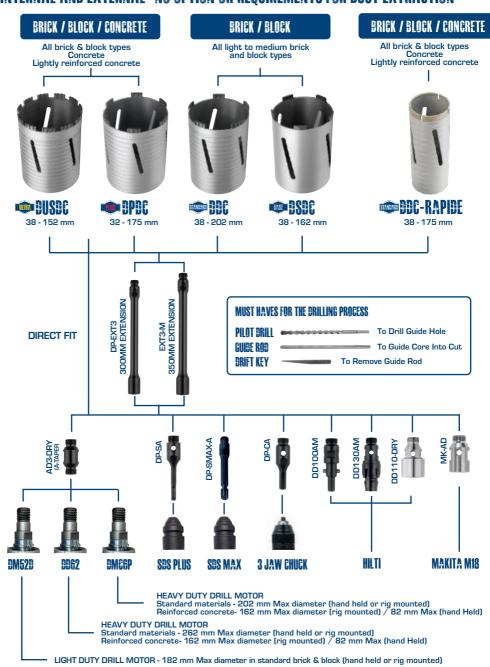
· Speed may be adjusted to suit site conditions

- · For very abrasive materials an increase in drill speed (rpm) will prolong life
- For harder materials, decrease the drill speed to prevent overheating
- · Machine and material are the controlling factors to the life and speed of the core
- · Correct machine speed & best practice determines overall performance

ACCESSORIES & PROCESS DIAGRAMS

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DRY CORE DRILLING OF LIGHT DUTY APPLICATIONS - HAND HELD INTERNAL AND EXTERNAL- NO OPTION OR REQUIREMENTS FOR DUST EXTRACTION



PROCESS DIAGRAMS



DRY CORE DRILLING OF LIGHT DUTY APPLICATIONS WHERE DUST EXTRACTION IS REQUIRED

BRICK / BLOCK / CONCRETE

All brick & block types Concrete Lightly reinforced concrete



32 - 175 mm

DDA?

DM520

EXT2-DRY-150 - 150 mm LENGTH

EXT2-DRY 300 - 300 mm LENGTH

EXTENSION OPTIONS

DIRECT FIT

CORE BRILL OPTIONS

ABAPTOR

BRILL MOTOR

THE DUST FREE DRILLING PROCESS

- A simple but incredibly efficient process enables core drilling in any environment - indoor or outdoor with minimal dust creation
- Use a suitable drill motor with a through spindle dust extraction system such as the DM52D (page 172)
- · Attach the DURO AD3 hollow core drill adaptor
- · Attach the soild barrel DURO DPDC-SOLID core
- $\boldsymbol{\cdot}$ Connect the DS25Mvacuum to the dust extraction port
- During the drilling operation, the high-performance DS25M vacuum system efficiently extracts dust from the drilling face
- Dust is extracted through the solid barrel core, then directed through the hollow adaptor and the hollow spindle of the drill motor, before being drawn into the vacuum system via the connected hose
- · The system is 100% effective
- To extend the reach of the core use either the EXT2DRY-150 or EXT2DRY-300 hollow extension bars



DRY / DUST FREE DIAMOND CORE DRILL ACCESSORIES





PILOT BRILLS / ADAPTORS / GUIDE ROD / BRIFT / EXTENSIONS

Adapting to a variety of machine types Extending the reach of the core drills

Options for DURO dust free drilling

- > Maximum strength & durability / Premium grade steel
- > SDS Plus, SDS Max, Hex & Hilti adaptors
- > Extensions Rods / Pilot Drills / Guide Rod / Drift Key
- > Dust free adaptors and extensions

STANDARD & VACUUM BRAZED DRY CORE DRILLING

	A-Taper Pilot - 10 x 225 mm (USE WITH DP-GR)	10x225-ATAPERP
	A-Taper Pilot - 13 x 320 mm	DP-MD-A
	SDS Plus Masonry Pilot Drill - 13 x 450 mm	13.0x450DP-SPLUS
	3 Jaw Adaptor - 1/2" BSP (M)	DP-CA
	3 Jaw Adaptor Pack	DP-CAP
	SDS Plus Adaptor - 1/2" BSP (M)	DP-SA
	SDS Plus Adaptor Pack	DP-SAP
	SDS Plus Adaptor - 1/2" BSP (F) (For A Wet Core)	DP-SDS-1/2"F
1	SDS Max Adaptor - 1/2" BSP (M)	DP-SMAX-A
	1/2" BSP (M) to 1/2" BSP (M) Adaptor - A Taper Int	AD3-DRY
1	Hilti DD100 Adaptor to 1/2" BSP (M)	DD100AM
	Hilti DD130 Adaptor to 1/2" BSP (M)	DD130AM
1	Hilti M27 to 1/2" BSP (M)	DD110-DRY
1	A-Taper Universal Guide Rod	DP-GR
1	Drift Key	DP-DK
	200 mm EXT - 1/2" BSP (F) to 1/2" BSP (M) - 'A' Taper Int	DP-EXT3
	250 mm EXT - 1/2" BSP (F) to 1/2" BSP (M) - 'A' Taper Int	EXT3-M
	M18x2.5mm Pitch (F) TO 1/2" BSP (M) - 'A' Taper Int	MK-AD

BUST FREE CORE DRILLING

П	Hollow Core Adaptor - 1/2" BSP (M) to 1/2"BSP (M)	AD3
П	150 mm Hollow Extension - 1/2" BSP (F) to 1/2"BSP (M)	EXT2-DRY-150
II	300 mm Hollow Extension - 1/2" BSP (F) to 1/2"BSP (M)	EXT2-DRY-300

ADAPTORS & EXTENSIONS

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STANDARD DRY CORE DRILLING

DP-CA DP-SA DP-SMAX-A MK-AD DD100AM DD130AM DD110-DRY AD3-DRY DP-EXT3





















AD3 EXT2-DRY-300

DUST FREE CORE DRILLING

DRIFT KEY

A-TAPER PILOT

GUIDE ROD