





RIG MOUNTED BUST FREE BRILL

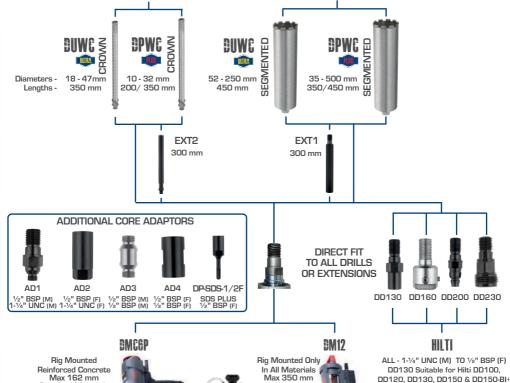
DEDICATED SOLD BARREL CORE

# **PROCESS DIAGRAMS**

### WET CORE BRILLING OF HEAVY DUTY & REINFORCED CONCRETE APPLICATIONS HAND HELD OR RIG MOUNTED EXTERNAL, NO REQUIREMENT FOR DUST FREE DRILLING

#### REINFORCED CONCRETE

All types of brick including class A & B engineering - All types of concrete including light & heavily reinforced Stone such as Hard York - Occasional use in lightweight block and abrasive stone







Dia

**60MM COLLAR MOUNTED** 

RIG MOUNTED

## **PROCESS DIAGRAMS**



# CORE DRILLING OF HEAVY DUTY APPLICATIONS WHERE DUST EXTRACTION IS REQUIRED

#### REINFORCED CONCRETE

All types of brick including class A & B engineering - All types of concrete including light & heavily reinforced Stone such as Hard York - Occasional use in lightweight block and abrasive stone

# SEGMENTED BUBCC 32, 42, 52 mm 65 - 202 mm 1-1/4" UNC (F) 1/2" BSP (M) EXT2-DRY-150 - 150 mm LENGTH 300 - 300 mm LENGTH EXT1-DRY - 250 mm LENGTH **JIRECT FIT JIRECT FIT** EXT2-DRY 2062

**B14** 

200 mm Max Core Diameter

## THE DUST FREE DRILLING PROCESS

- A simple but incredibly efficient process enables core drilling in any environment - indoor or outdoor with minimal dust creation
- Use a suitable drill motor with a through spindle dust extraction system such as the DD62 (page 173)
- The DD62 should be attached to a suitable 60mm collar mounted drill rig such as the B14 (page 179)
- Attach the DURO DUDCC core either to the DD62 either directly or via the dry drilling hollow extensions
- · Connect the DS25M vacuum to the dust extraction port
- During the drilling operation, the high-performance DS25M vacuum system efficiently extracts dust from the drilling face
- Dust is extracted through the solid barrel core, then passes through the hollow extension (if fitted), continues through the hollow spindle of the drill motor, and is finally drawn into the vacuum system via the hose
- 100% effective
- · To extend the reach of the DUDCC core drill use -
  - EXT2DRY-150 or EXT2DRY-300 extension bars for sizes 32, 42 & 52 mm
  - EXT1DRY For sizes 65 to 202 mm



EXTENSION OPTIONS

**EORE BRILL OPTIONS** 

WER TOOL

Standard materials 262 mm Max

Reinforced concrete 162 mm Max

BRILL RIGS

# WET BIAMOND CORE BRILLS CROWN & SEGMENTED





#### REINFORGED CONGRETE - SMALL DIAMETER GROWN

# SIWS CROWN

All types of brick including class A & B engineering
All types of concrete including light & heavily reinforced
Stone such as Hard York
Occasional use in lightweight block and abrasive stone

Occasional use in lightweight block and abrasive stone For hand held and rig mounted use



	Segments	> 12 mm V-Top
62	Segments	> Solid Crown
	Bonding	> Laser welded
댪	Fitting	> 1/2" BSP (M)

Perform > Maximum performance and output

		350 m	nm LENGTH	
	18DUWC	25DUWC	35DUWC	47DUWC
5	20DUWC	28DUWC	38DUWC	
	22DUWC	30DUWC	40DUWC	Segmented
17	24DUWC	32DUWC	42DUWC	52DUWC-R1/2"
-				

Shorter & longer lengths available in all dimensions
Asphalt & abrasive segments available in all dimensions
Both additional options available in DUWC crown & DUWC segmented ranges













### REINFORCED CONCRETE - LARGE DIAMETER SEGMENTED

DIWE SEGMENTED

All types of brick including class A & B engineering
All types of concrete including light & heavily reinforced
Stone such as Hard York

Occasional use in lightweight block and abrasive stone
For hand held and above 82 mm, rig mounted use



	Segments	> 12 mm K-Roof to
22	Segments	> Turbo Design
	Bonding	> Laser welded
	Fitting	> 11/4" UNC (F)

Perform > Maximum performance and output

52DUWC	102DUWC	132DUWC	202DUWC
62DUWC	107DUWC	142DUWC	212DUWC
67DUWC	112DUWC	152DUWC	225DUWC
77DUWC	117DUWC	162DUWC	250DUWC
82DUWC	122DUWC	172DUWC	
92DUWC	127DUWC	182DUWC	











# WET BIAMOND CORE BRILLS CROWN & SEGMENTED





# DWG CROWN

#### REINFORGED CONCRETE - SMALL DIAMETER CROWN

All types of brick including class A & B engineering
All types of concrete including light & heavily reinforced
Stone such as Hard York

Occasional use in lightweight block and abrasive stone For hand held and rig mounted use



	Crown	> 8 mm
22	Crown	> Solid Crown
	Bonding	> Brazed
藍	Fitting	> 1/2" BSP (M)

Perform > Excellent performance and output

l		:
l	岜	1
		1
	RANGE	
	SIZE	

10DPWC
12DPWC

350 mn	n LENGTH
14DPWC	25DPWC
16DPWC	26DPWC
18DPWC	28DPWC
20DPWC	30DPWC
22DPWC	32DPWC
24DPWC	











### REINFORCED CONCRETE - LARGE DIAMETER SEGMENTED

DPW 5 SEGMENT

All types of brick including class A & B engineering All types of concrete including light & heavily reinforced Stone such as Hard York

Occasional use in lightweight block and abrasive stone For hand held and above 82 mm, rig mounted use



	Segments	> 10 mm Turbo / Roof top
2	Bonding	> Laser welded
Š	Fitting	> 1/2" BSP (M) x 350 mm - 35 to
35	Eitting	> 41/-" LINC (E) v 450 mm

Fitting > 11/4" UNC (F) x 450 mm - 52 mm & above

Perform > Excellent performance and output

350 mm Length
35DPWC
38DPWC
40DPWC
42DPWC
47DPWC
52DPWC-R1/2"

		450 mn	n LENGTH	
]	52DPWC	107DPWC	152DPWC	250DPWC
]	57DPWC	112DPWC	162DPWC	275DPWC
	62DPWC	117DPWC	172DPWC	300DPWC
]	67DPWC	122DPWC	182DPWC	350DPWC
	77DPWC	127DPWC	202DPWC	400DPWC
]	82DPWC	132DPWC	212DPWC	450DPWC
	92DPWC	142DPWC	225DPWC	500DPWC
	102DPWC			













# **WET / BUST FREE DIAMOND CORE BRILL ACCESSORIES**





#### **ACCESSORIES**

Adapting to a variety of machine types Extending the reach of the core drills

Options for DURO wet & dust free drilling



> Maximum strength & durability

> Premium grade steel

#### STANDARD WET CORE BRILLING

1/2" BSP (M) TO 11/4" UNC (M) Adaptor	AD1
1/2" BSP (F) TO 11/4" UNC (F) Adaptor	AD2
1/2" BSP (M) TO 1/2" BSP (M) Adaptor	AD3
1/2" BSP (F) TO 1/2" BSP (F) Adaptor	AD4
SDS Plus TO 1/2" BSP (F) Adaptor	DP-SDS-1/2"-F
300 mm - 11/4" UNC (F) to 11/4" UNC (M) Extension	EXT1
300 mm - 1/2" BSP (F) to 1/2" BSP (M) Extension	EXT2
Hilti DD100/120/130/150 BI+ to 11/4" UNC (M) & 1/2" BSP (F)	DD130*
Hilti DD160 to 11/4" UNC (M) and 1/2" BSP (F)	DD160
Hilti DD200 to 11/4" UNC (M) and 1/2" BSP (F)	DD200
Hilti DD250 to 11/4" UNC (M) and 1/2" BSP (F)	DD250

#### **BUST FREE CORE BRILLING**

300mm Hollow Extension - 11/4" UNC (F) to 11/4" (M)	EXT1-DRY
150mm Hollow Extension - 1/2 "BSP (F) to 1/2 "BSP (M)	EXT2-DRY-150
300mm Hollow Extension - 1/2 "BSP (F) to 1/2 "BSP (M)	EXT2-DRY-300

<sup>\*</sup>Suitable for Hilti DD100, DD120, DD130, DD150 & DD150-BI+

# ADAPTORS & EXTENSIONS



#### **BUST FREE CORE BRILLING**





### REINFORCED CONCRETE - SEGMENTED

All types of brick including class A & B engineering
All types of concrete including light & heavily reinforced
Stone such as Hard York
Occasional use in lightweight block and abrasive stone

For rig mounted use



CONTENTO	Segments	> 10 mm - Roof top design
	Barrel	> 300 mm long - solid
	Bonding	> Laser welded
	Fitting	> 1/2" BSP (M) - 32 & 42 mm
	Fitting	> 11/4" UNC (F) - 52 mm & above
	Perform	> Maximum performance and output

	300 mm LENGTH		
	32DUDCC	112DUDCC	
Ŧ	42DUDCC	117DUDCC	
3	52DUDCC	127DUDCC	
7	65DUDCC	132DUDCC	
5	70DUDCC	142DUDCC	
Ĕ	77DUDCC	152DUDCC	
Ŧ.	82DUDCC	162DUDCC	
흥	92DUDCC	172DUDCC	
	102DUDCC	182DUDCC	
	107DUDCC	202DUDCC	











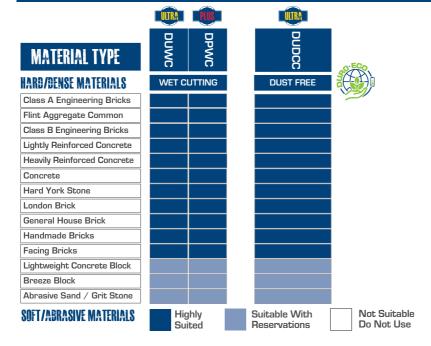




# **WET / BUST FREE DIAMOND CORE DRILLS**



### **CORE BRILL APPLICATIONS**



### CORE DRILL SPEED RECOMMENDATIONS

WEI BIAMUNB / BUSI FKEE		
8-29 mm	3,000 RPM	
30-45 mm	1,500 RPM	
46-65 mm	1,200 RPM	
66-89 mm	900 RPM	
90-125 mm	600 RPM	
126-200 mm	450 RPM	
201-400 mm	300 RPM	
400-500 mm	200 RPM	

WIT DISSIOND / DUOT FORE